



CREATING
A CIRCULAR
FUTURE

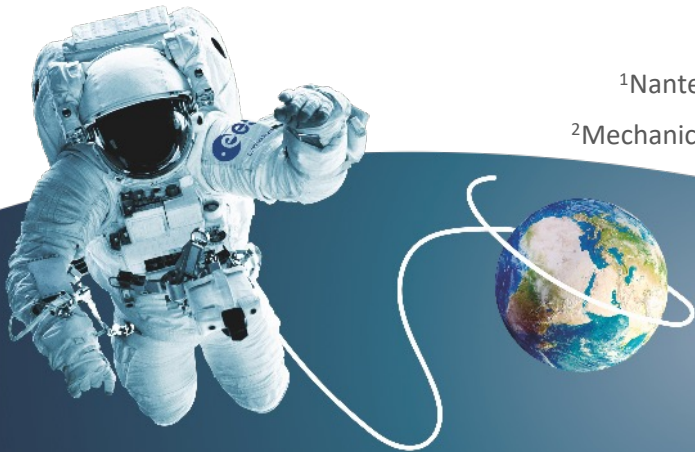
MODELING AND EXPERIMENTAL CAMPAIGN OF A NOVEL, COMPACT, THIN-TUBE PHOTOBIOREACTOR FOR HIGH VOLUMETRIC PRODUCTIVITY

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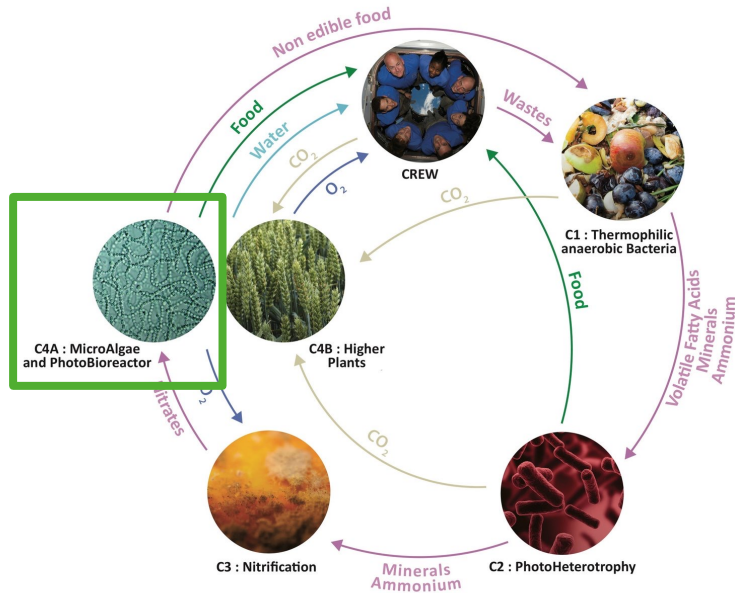
²Mechanical and Aerospace Engineering Department, Henry Samueli School of Engineering and Applied Science, University of California, 420 Westwood Plaza, Los Angeles, CA 90095, USA

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Context: MELISSA Project

- Photosynthetic algae
 - Consume waste effluents
 - Produce biomass, O₂





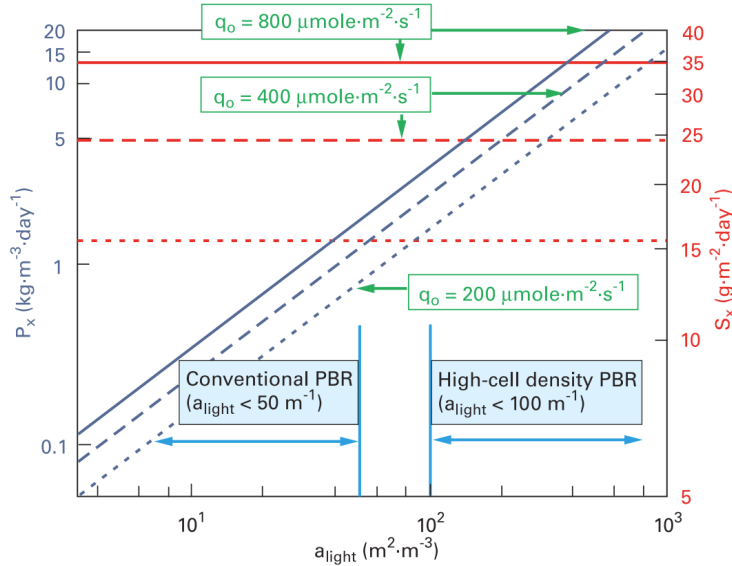
Context: Photobioreactors

- Intensified PBRs

$$a_{light} = \frac{\textit{illuminated surface area}}{\textit{culture volume}}$$

- Large ratio of illuminated surface to culture volume, a_{light}

Context: Photobioreactors



- Intensified PBRs

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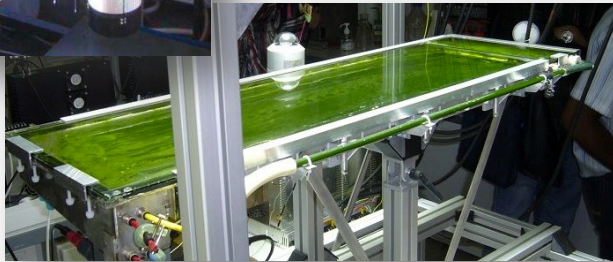
- Large ratio of illuminated surface to culture volume, a_{light}
- High biomass concentration
- High volumetric productivity

Photobioreactor productivity as a function of illuminated surface-to-volume ratio for *Chlamydomonas reinhardtii* under continuous operation in light-limited conditions

Context: Photobioreactors



DiCoFluV¹
volumetrically
illuminated PBR
(courtesy of
Institut Pascal –
UCA - France)



- Intensified PBRs

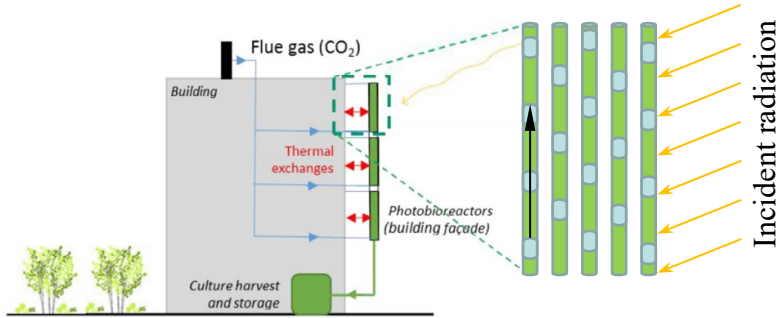
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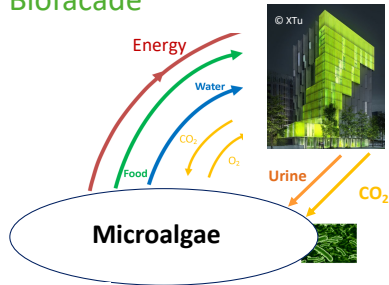
AlgoFilm² thin film PBR
(GEPEA – NU - France)

Context: Terrestrial applications

Biofaçades: Symbiosis between building waste and culture inputs

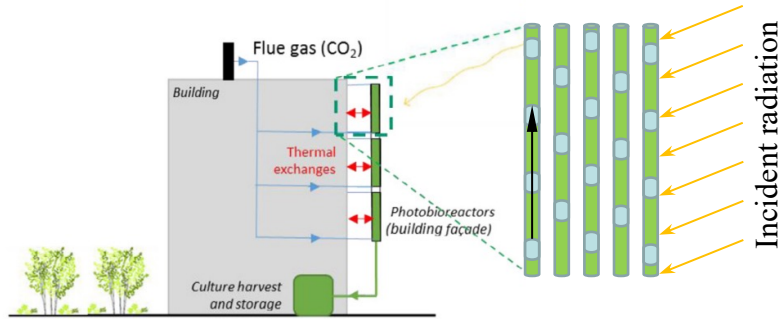


Biofacade

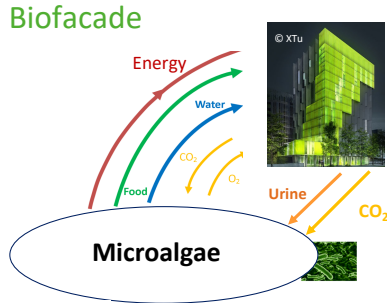


Context: Terrestrial applications

Biofaçades: Symbiosis between building waste and culture inputs

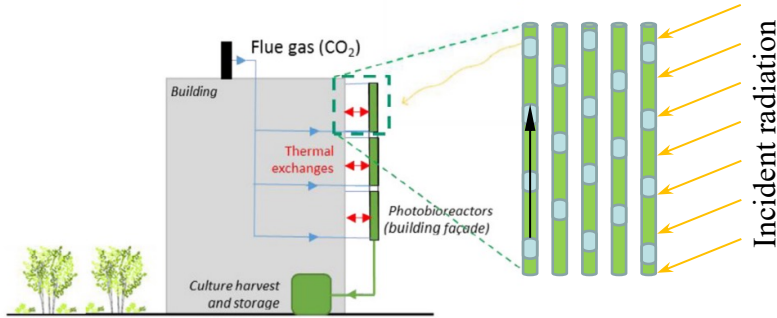


- Heavier structure → higher cost
 - Culture volume
 - Wall thickness

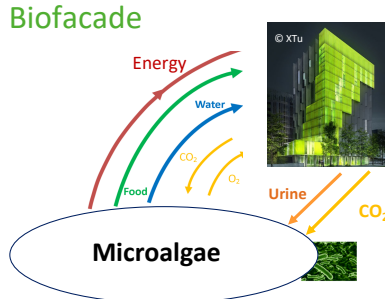


Context: Terrestrial applications

Biofaçades: Symbiosis between building waste and culture inputs

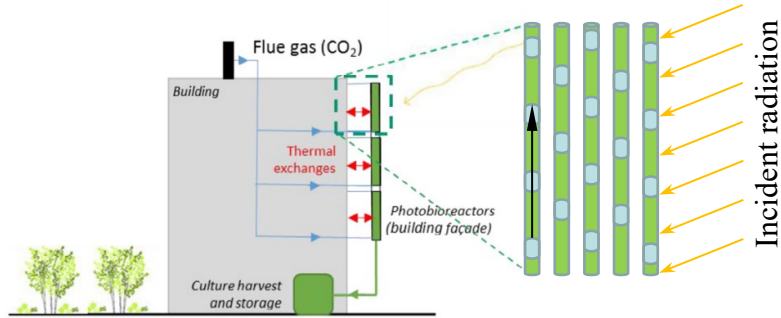


- Heavier structure → higher cost
 - Culture volume → intensification
 - Wall thickness



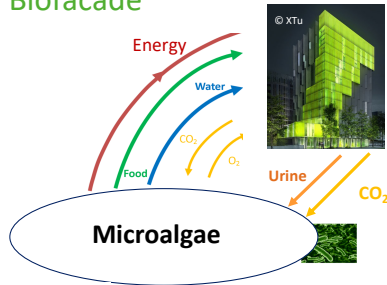
Context: Terrestrial applications

Biofaçades: Symbiosis between building waste and culture inputs

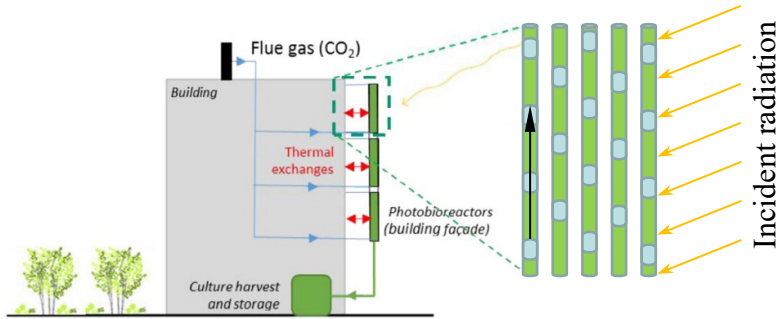


- Heavier structure → higher cost
 - Culture volume → intensification
 - Wall thickness → tubular design

Biofaçade



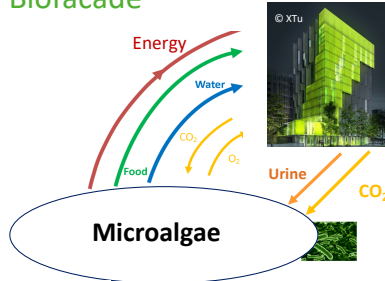
Context: Terrestrial applications



Biofaçades: Symbiosis between building waste and culture inputs

- Heavier structure → higher cost
 - Culture volume → intensification
 - Wall thickness → tubular design

Biofaçade



THIN-TUBE PHOTOBIOREACTOR
(diameter <1cm)



Objectives

1. Develop a comprehensive light transfer model for thin-tube photobioreactors to drive design decisions
2. Experimental proof-of-concept

Outline

Modeling approach

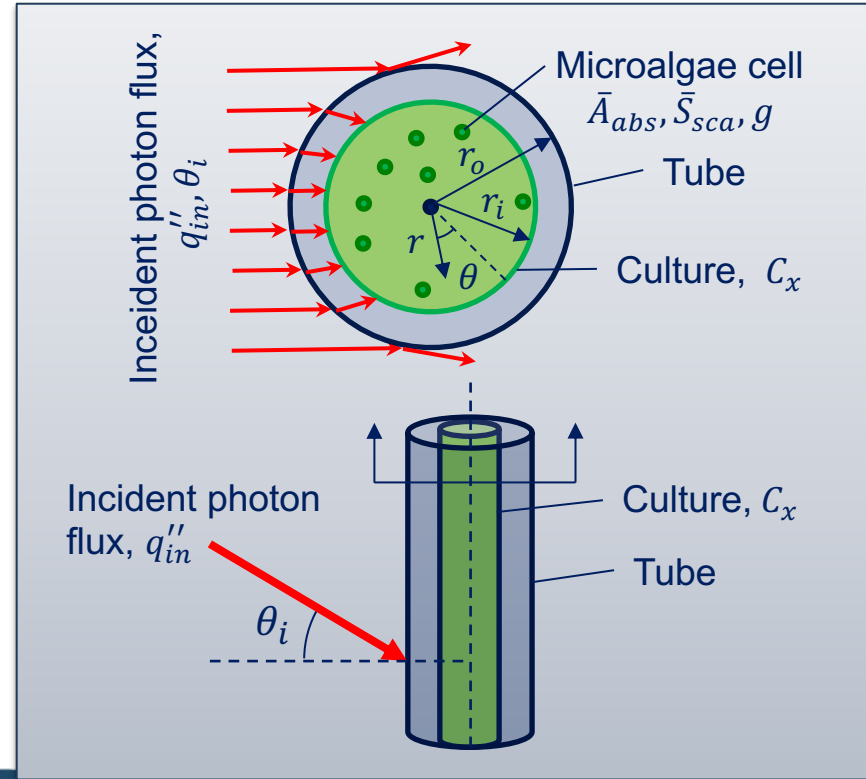
- Light transfer
- Growth kinetics

Simulation results

Experimental results

Monte Carlo ray tracing

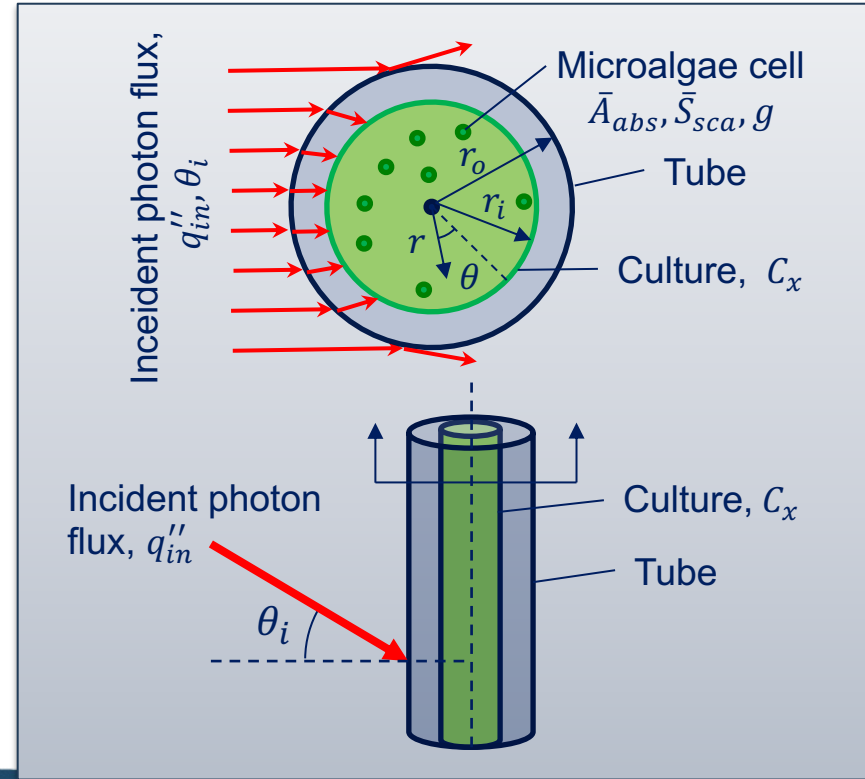
- Tracks many individual photons
- Models scattering and absorption:
 - Snell's law
 - Fresnel's equations



Monte Carlo ray tracing

- Tracks many individual photons
- Models scattering and absorption:
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 - Fresnel's equations

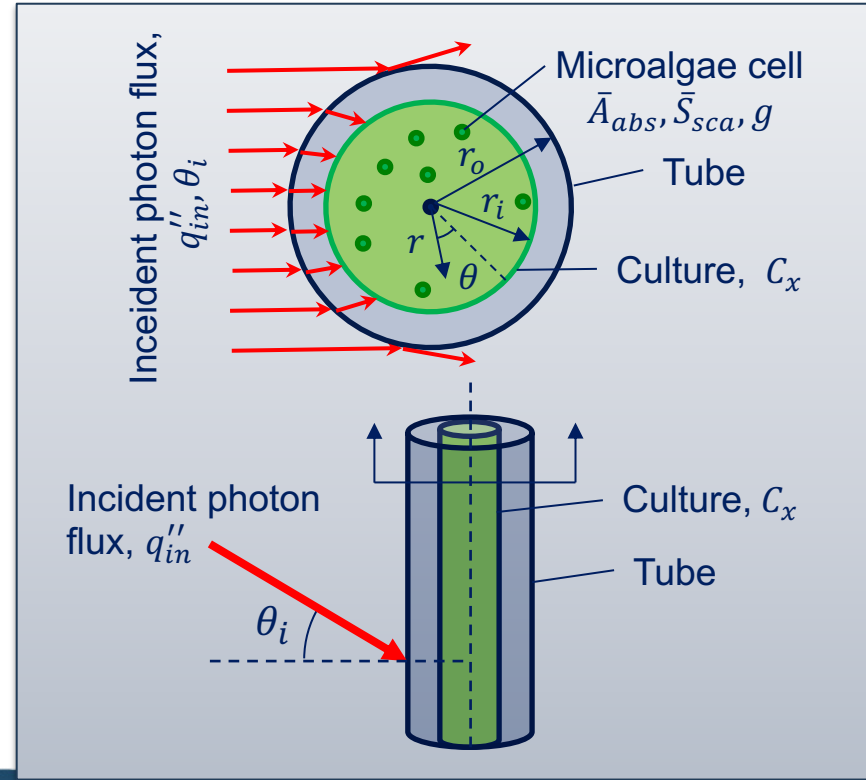
Output: Local rate of photon absorption, $\mathcal{A}(r, \theta)$ in $[\mu\text{mol}_{h\nu}/\text{g}/\text{s}]$



Modeling approach: Light transfer

Common assumptions:

- Negligible refraction effects
- Incident light is normal to tube
- Negligible culture scattering

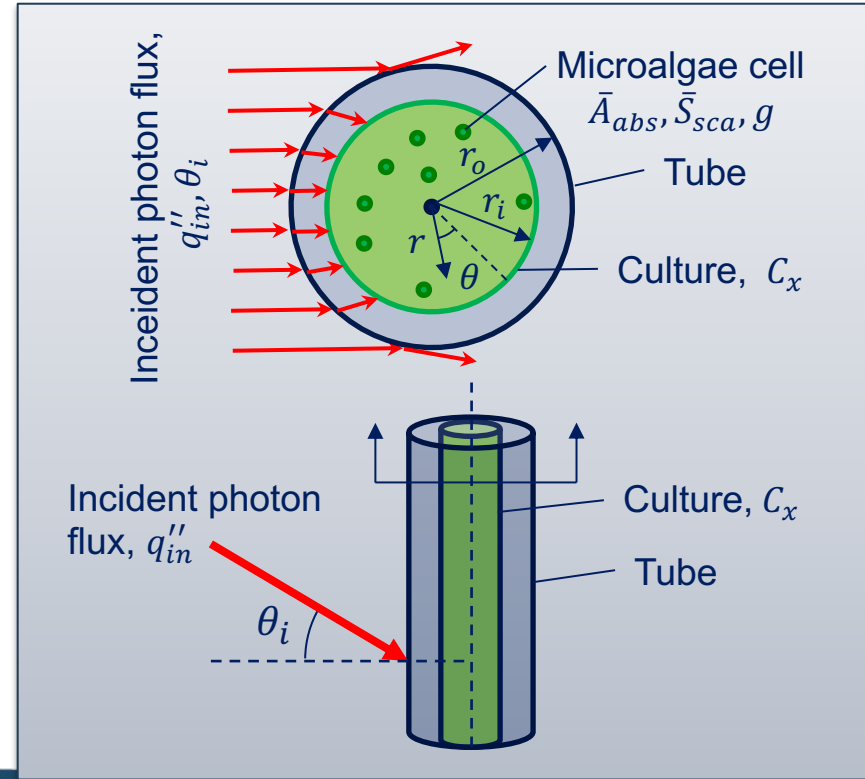


Modeling approach: Light transfer

Common assumptions:

- Negligible refraction effects
- Incident light is normal to tube
- Negligible culture scattering

MCRT method enables us to relax these assumptions





Modeling approach: Growth kinetics

Kinetic model growth model for *Chlorella vulgaris*³ (issued from MELiSSA research on photosynthetic growth modeling)

- Culture is assumed to be light-limited
- Local rate of oxygen production, $J_{O_2}(r, \theta)$

$$J_{O_2}(r, \theta) = \rho_M \frac{K}{K + \mathcal{A}} \overline{\phi'_{O_2}} \mathcal{A} - \frac{J_{NADH_2}}{\nu_{NADH_2-O_2}} \frac{K_r}{K_r + \mathcal{A}}$$

| Parameter | Value | Units |
|--------------------------|----------------------|--|
| ρ_M | 0.8 | – |
| J_{NADH_2} | 2.8×10^{-3} | $\text{mol}_{NADH_2} \text{kg}_X^{-1} \text{s}^{-1}$ |
| ν_{O_2-X} | 1.13 | – |
| $\overline{\phi'_{O_2}}$ | 1.1×10^{-7} | $\text{mol}_{O_2} \mu\text{mol}_{hv}^{-1}$ |
| M_X | 0.024 | $\text{kg}_X \text{mol}_C^{-1}$ |
| $\nu_{NADH_2-O_2}$ | 2 | – |
| K | 40,000 | $\mu\text{mol}_{hv} \text{kg}^{-1} \text{s}^{-1}$ |
| K_r | 556.5 | $\mu\text{mol}_{hv} \text{kg}^{-1} \text{s}^{-1}$ |
| \mathcal{A}_c | 2800 | $\mu\text{mol}_{hv} \text{kg}^{-1} \text{s}^{-1}$ |



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| Parameter | Value | Units |
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Modeling approach: Growth kinetics

Kinetic model growth model for *Chlorella vulgaris*³ (issued from MELISSA research on photosynthetic growth modeling)

- Culture is assumed to be light-limited
- Local rate of oxygen production, $J_{O_2}(r, \theta)$
- Average growth rate, \bar{r}_x

$$\bar{r}_x = \frac{\bar{J}_{O_2} C_x M_x}{\nu_{O_2-X}}$$

| Parameter | Value | Units |
|--------------------|----------------------|--|
| ρ_M | 0.8 | – |
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Simulation results: Impact of tube thickness

- Simulation parameters

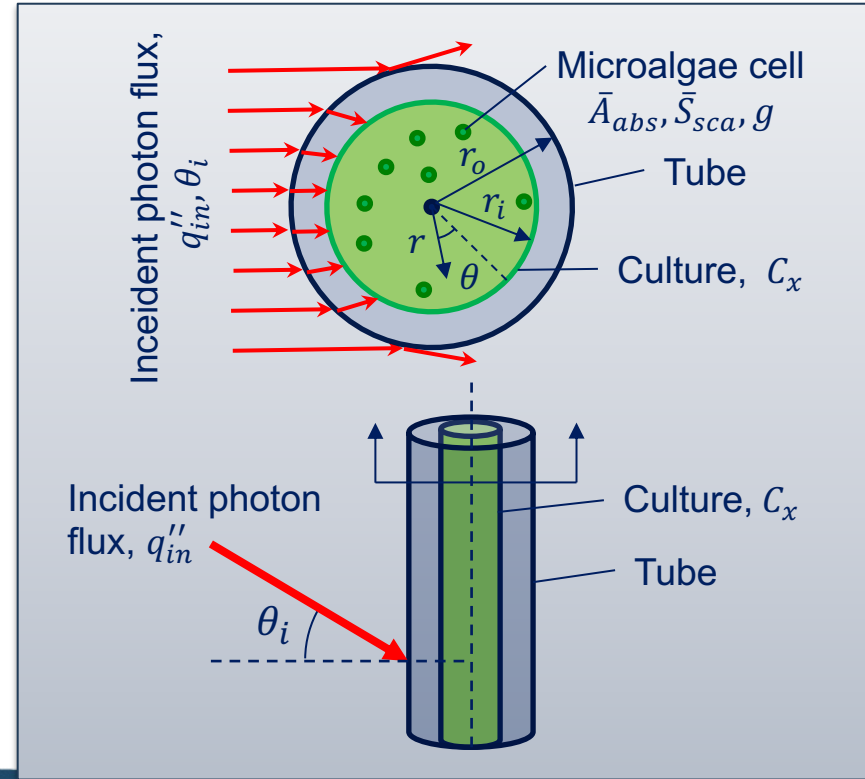
- Reactor

- Inner radius: $r_i = 1$ cm
- Incident photon flux: $q''_{in} = 250$ $\mu\text{mol}/\text{m}^2/\text{s}$
- Incidence angle: $\theta_i = 0^\circ$

- Culture

- Biomass concentration: $C_x = 0.6$ g/L
- Absorption cross section: $\bar{A}_{abs} = 400$ m^2/kg
- Scattering cross section: $\bar{S}_{sca} = 4000$ m^2/kg
- Asymmetry factor: $g = 0.974$

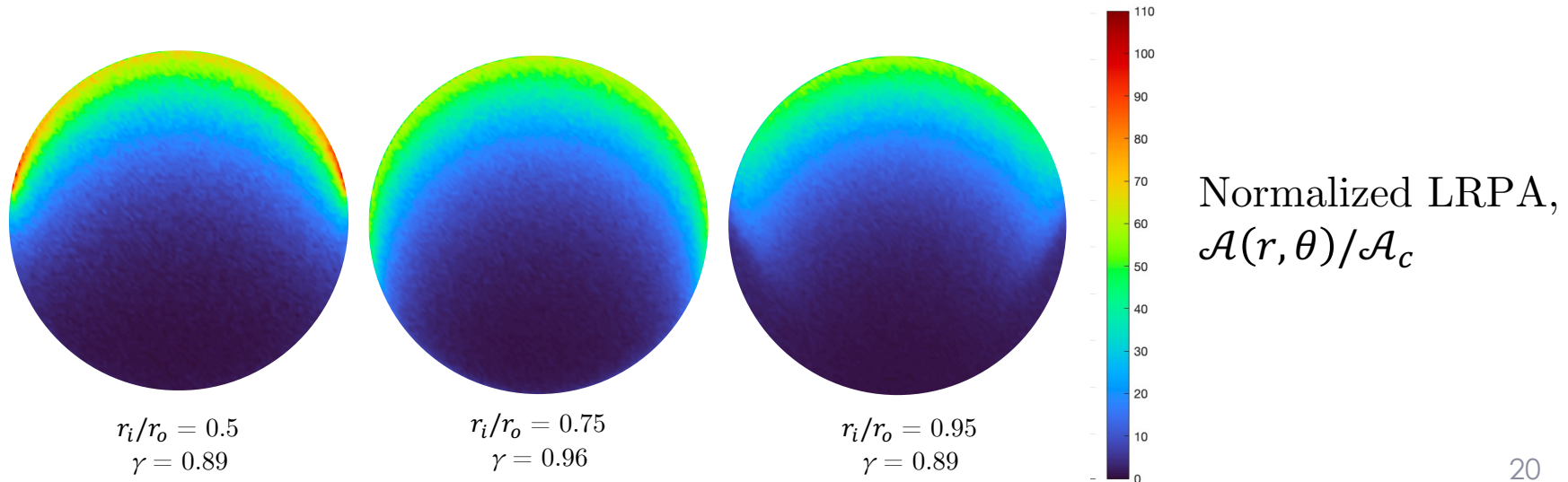
Representative of *Chlorella vulgaris*





Simulation results: Impact of tube thickness

- Tube thickness can be optimized to improve average growth rate
 - Refraction through tube walls redirects light towards culture
 - Large tube thickness – Less concentrating effect
 - Small tube thickness – Smaller area to capture and redirect light



Simulation results: Impact of tube thickness

- Simulation parameters

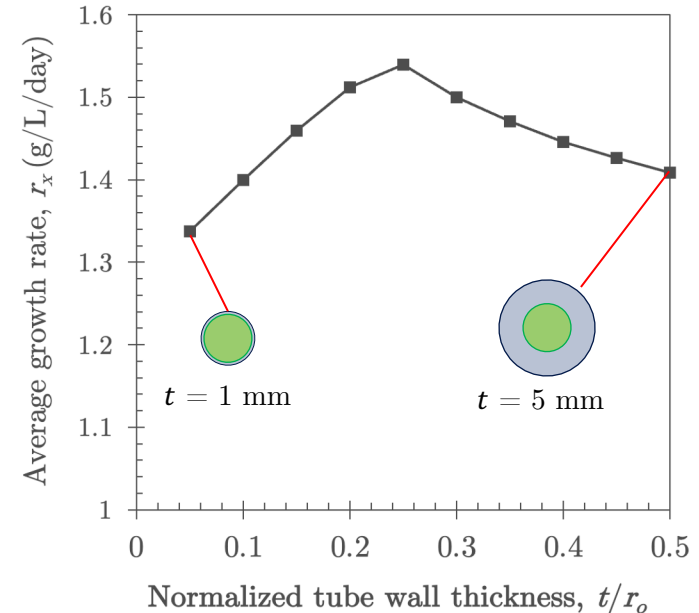
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Representative of *Chlorella vulgaris*⁴



Simulation results: Impact of tube thickness

- Simulation parameters

– Reactor

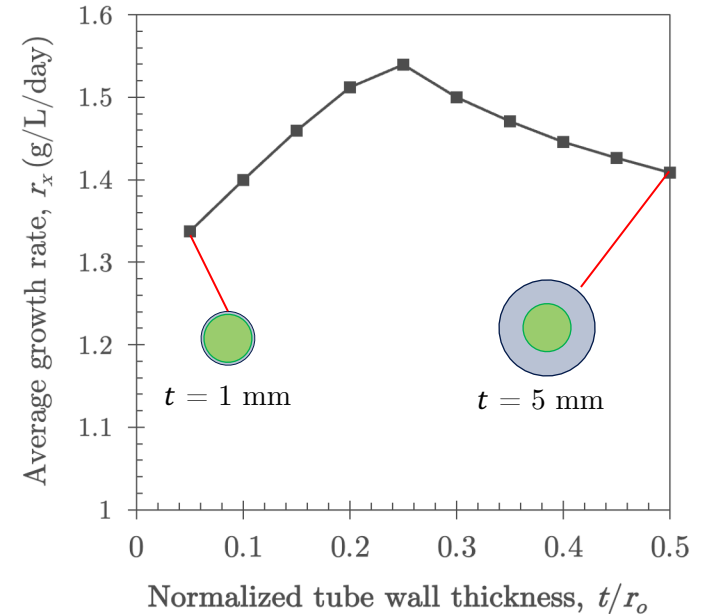
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– Culture

Up to **15%** decrease in average growth rate

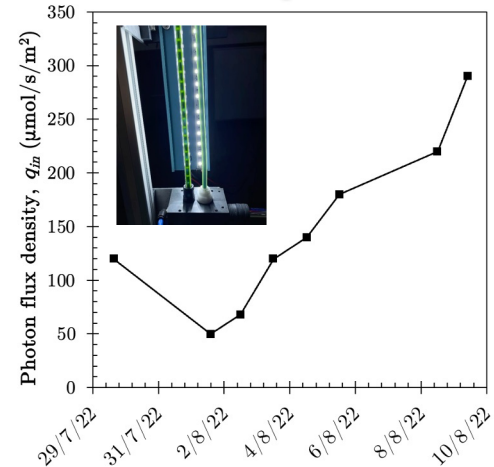
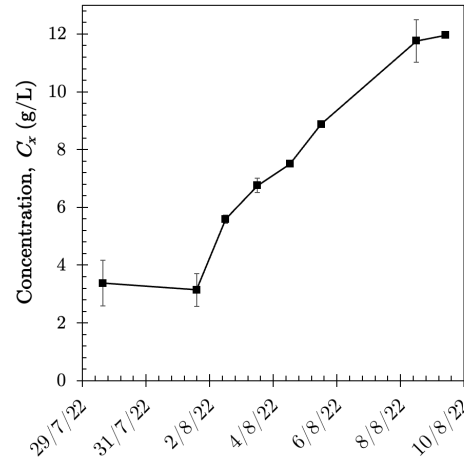
- Biomass concentration: $C_b = 0.6$ g/L
- Absorption cross section: $\bar{\sigma}_{abs} = 400$ m^2/kg
- Scattering cross section: $\bar{\sigma}_{sca} = 4000$ m^2/kg
- Asymmetry factor: $g = 0.974$

Representative of *Chlorella vulgaris*



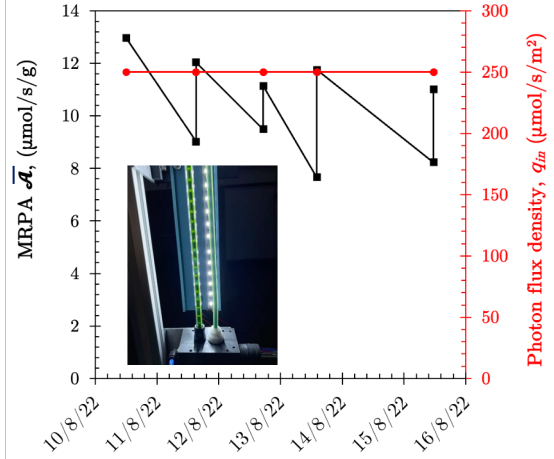
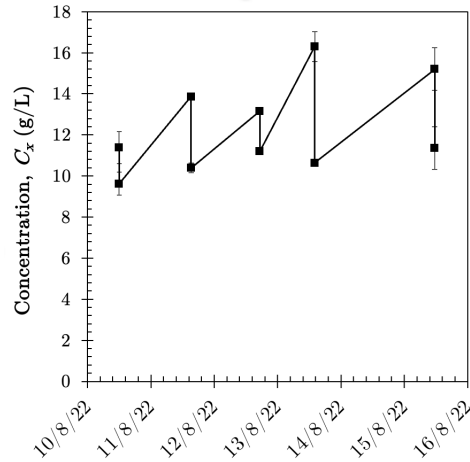
Experimental results: Batch operation

- PBR operation
 - Air/CO₂ bubbling
 - pH setpoint: 7.0
 - Incident photon flux, q''_{in} between 50 to 300 $\mu\text{mol/s/m}^2$
 - Nitrogen source: NH₄HCO₃
- PBR performance
 - Maximum concentration:
 - $C_x = 12 \text{ g/L}$
 - Average growth rate:
 - $\bar{r}_x = 0.8 \text{ g/L/day}$



Experimental results: Continuous operation

- PBR operation
 - Injection of fresh culture medium once daily
 - pH setpoint: 7.0
 - Incident photon flux, $q''_{in} = 250 \mu\text{mol/s/m}^2$
- PBR performance
 - Biomass concentration:
 - $C_x = 10 - 16 \text{ g/L}$
 - Average productivity :
 - $\bar{r}_x = 3 \text{ g/L/day}$
 - $\bar{s}_x = 6 \text{ g/m}^2/\text{day}$



Estimated mean rate of photon absorption

$$\bar{A} = \frac{q''_{in} a_{light}}{C_x}$$



Conclusions

- Simulations
 - Tube wall thickness impacts growth rate
- Experiments
 - Current thin-tube PBR design can achieve high concentrations and growth rates

Future work

- Simulations
 - Include diffuse light in modeling
 - Investigate impact of angle of incidence
- Experiments
 - Operate reactor in continuous mode

MELISSA



MICRO-ECOLOGICAL
LIFE SUPPORT SYSTEM
ALTERNATIVE

THANK YOU.

Jack HOENIGES

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www.melissafoundation.org

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PARTNERS

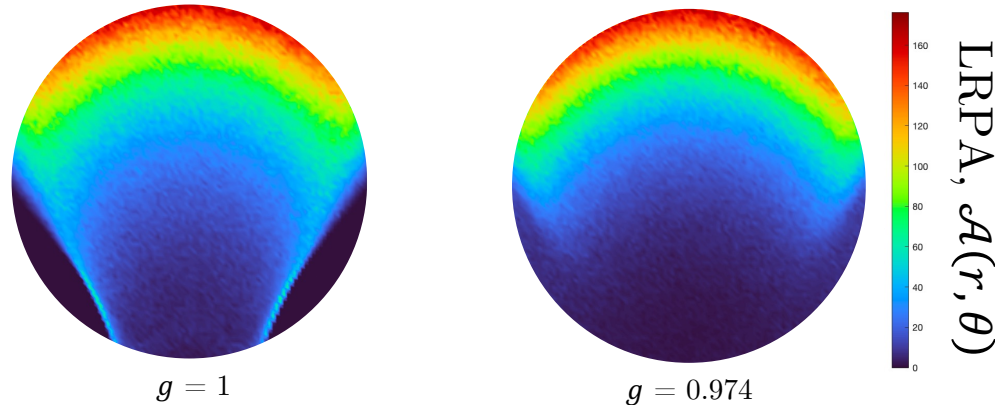
IN COOPERATION WITH





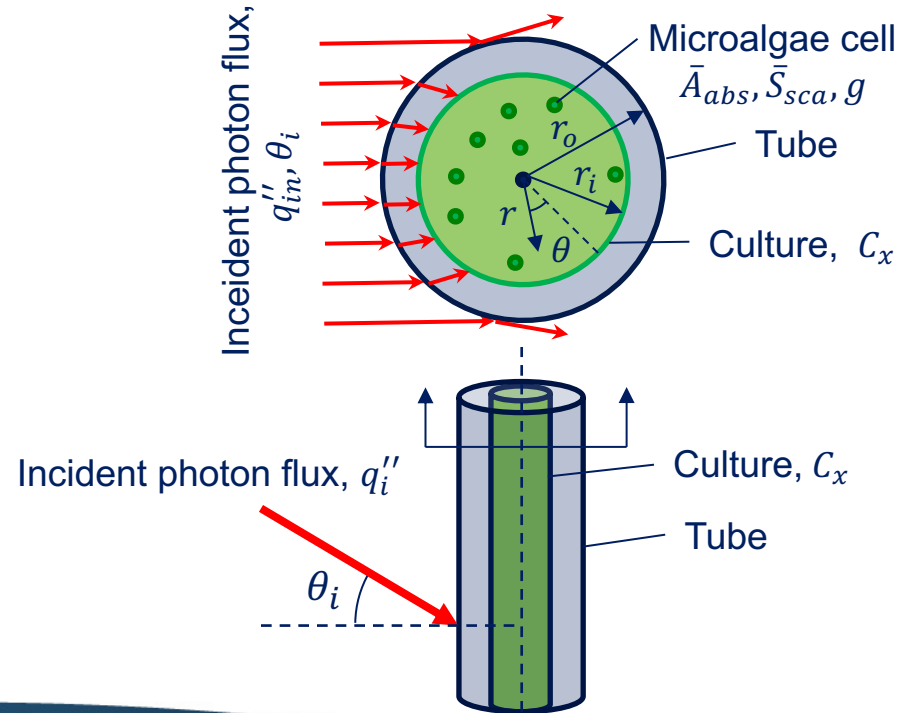
Simulation results: Impact of scattering by microalgae

- Microalgae are primarily forward scattering
 - Asymmetry factor $g \approx 1$
 - Small deviations in g can impact LRPA due to large scattering cross-section



Modeling approach: Light transfer

- Assumptions:
 - General
 - Optically smooth interfaces
 - PAR averaged optical properties
 - Negligible wave effects
 - Incident light
 - Collimated
 - Diffuse light neglected
 - Culture
 - Homogeneous
 - Constant absorption cross-section





Kinetic growth model terms

$$J_{O_2}(r, \theta) = \left[\rho_M \frac{K}{K + \mathcal{A}} \overline{\Phi'_{O_2}} \mathcal{A} - \frac{J_{NADH_2}}{v_{NADH_2-O_2}} \frac{K_r}{K_r + \mathcal{A}} \right]$$

- ρ_M - maximum energy yield for photon conversion
- K - half-saturation constant for photosynthesis
- K_r - saturation constant describing inhibition of respiration in light
- $\overline{\Phi'_{O_2}}$ - mole O_2 quantum yield for the Z scheme of photosynthesis
- J_{NADH_2} - specific rate of cofactor regeneration on the respiratory chain
- $v_{NADH_2-O_2}$ - stoichiometric coefficient of cofactor regeneration on the respiratory chain

$$\bar{r}_x = \frac{\bar{J}_{O_2} C_x M_x}{v_{O_2-X}}$$

- M_x - C-molar mass for the biomass
- v_{O_2-X} - oxygen production stoichiometric coefficient



Medium composition: Modified Sueoka⁴

| Name | Formula | g/L |
|-----------------------------------|-----------------|-------|
| Ammonium Bicarbonate | NH_4HCO_3 | 7.279 |
| Magnesium Sulfate Heptahydrate | $MgSO_4, 7H_2O$ | 0.809 |
| Calcium Chloride Dihydrate | $CaCl_2, 2H_2O$ | 0.110 |
| Potassium phosphate | KH_2PO_4 | 0.342 |
| Dipotassium phosphate | K_2HPO_4 | 0.657 |
| Hutner's Solution | - | 1.500 |